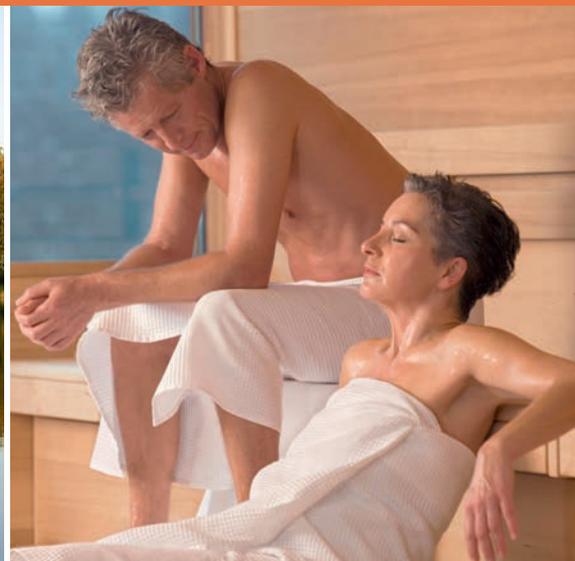




HANDCRAFTED BY KOERNER

WELLNESS NATURALLY HEALTHY





Three generations of saunas: A. Foelsch, E. Krayhanzel & M. Foelsch

THREE GENERATIONS

Dear sauna friend,

We are looking forward to your interest in our KOERNER sauna manufactory. Welcome to the first sauna maker in the German-speaking world. Founded in 1949 by Mrs. H. Koerner in Constance, we are now experts **in our third generation when it comes to the craftsmanship of your personal sauna.**

In the past almost seven decades, the attitude towards the sauna and especially the attitude to health and wellness has changed. Today, enjoying a sauna is a part of your personal health care more than ever before and has moved into the daily consciousness. Consequently, too, the expectations and demands customers have for their own sauna has also changed. It is integrated in the bathroom or living area and these days it must – without surrendering anything in terms of function or effect – meet high aesthetic requirements without sacrificing features and functionality.

The manufacturers of KOERNER saunas have always striven to meet these challenges since their founding. Over the years, we have been able to influence some innovations and implement them as well. Our experience in the construction of public facilities, sports studios, from large saunas to cruise ships, is something we can implement today in the design, conception and manufacture of private saunas.

We look forward to developing your individual sauna with you.

See you soon,




Alfred Foelsch


Erich Krayhanzel


Marvin Foelsch

NATURALLY HEALTHY

Creating saunas	4 - 5
Fascination	6 - 7
Silver fir	8 - 9
Heat	10 - 11
Climate	12 - 13
Outdoor saunas	14 - 15
Indoor saunas	16 - 17
Status	18 - 19
Modus	20 - 21
Laureus	22 - 23
Lineus	24 - 25
Installation examples	26 - 27
Visualisation	28 - 29
Controls	30 - 31
Heaters	32 - 33
Technology packages	34 - 35
Wellness	36 - 37
References	38 - 41
Showrooms	42
11 good reasons	43

TAILORED TO YOUR WISHES

SAUNA FACTORY



Heidi Foelsch: „For us, the sauna is more than a sweatbox. In fact, we see the sauna as a sign of a personal view of life, which cannot be arbitrary. Our vision is the individual sauna solution as the basis for optimal sauna pleasure.“



THREE GENERATIONS FASCINATION SAUNA HANDCRAFTED BY KOERNER

Our experience from three generations and our enthusiasm for building saunas provide the best background to meet your personal needs. The diversity of our wide-ranging saunas, tailor-made to meet customers' needs range **from the basic model to a complete sauna landscape. Choose the model to best suit your needs.** The personal proximity to our customers and providing advice – on the spot or in our exhibition rooms – is the main focus. **For this is the only way we can truly find the sauna that suits you.**

From the very beginning, we have worked according to the manufacturing principle: We build according to specifications when the perfect solution has been identified for your premises. With hand, heart, and mind. For many years, our professional craftsmen and masters have worked according to a tailor-made solutions concept.

The materials we use meet our high quality standards. Tropical wood and wood from overseas such as abachi/wawa/samba/ayous are not used. We put our faith in regional quality. In addition to the southern German silver fir and „Dutch wood“ as it was already known in the Middle Ages, we use the aspen from Scandinavia for interior furnishings. The wood is brighter and smoother, and impresses with its pleasant appearance and feel.

Regionality & Quality:

We use regional silver fir trees to produce our tailor-made saunas. The technology and components used come from manufacturers from southern Germany.

SPECIALLY SUITED TO YOUR NEEDS

FASCINATION SAUNA



HIGH QUALITY SAUNAS THAT REALLY SATISFY

The sauna is more than a hot sweating chamber: It is an expression of your wellbeing and your individuality. It isn't simply a means to an end. **In a beautiful ambience**, for example in one wellness bath in the living area, the tailor-made KOERNER-made sauna will become the centre of your wellness oasis at home. Relax, recharge, regenerate, rejuvenate.

We offer you the right solution for your **basement, garden, bathroom or wherever you wish to place your sauna**. We will help you to **find exactly the shape that matches you and your needs**. Your very own wellness oasis.

Talk to us, and we'll implement your wishes with your new KOERNER tailor-made sauna – because saunas are our passion!

**Rooted in many traditions, since ancient times:
Saunas provide for your physical and mental relaxation, brighten your mood and enhance your performance. Using a sauna, however, mainly serves for the cleansing and detoxification of your body.**



Alfred Foelsch: „For me, quality comes from precise planning and the choice of higher quality materials, along with passionate use and constant control of them. For us, above all, quality is the basis for long-lasting success in a constantly changing market.“

RAW MATERIALS FROM THE REGION

SILVER FIR

REGIONALITY SUSTAINABILITY AND RESPONSIBILITY:



Wood is the natural raw material for our KOERNER tailor-made saunas.

Just as with the technical components, we place immense importance on using regional materials without compromising quality and process.

In most cases, spruce, hemlock and abachi (including samba/wawa/ayous) are used. These are knotty and resinous woods or tropical woods from overseas. These qualities are no longer considered contemporary.

REAL WOOD – NATURALLY HEALTHY

In looking for regional alternatives, many years ago, we settled on the southern German silver fir (abies alba). Long before the silver fir was named **2004 „Tree of the Year“**, it proved to be one of the most important exports from the Black Forest in the guise of „Dutch wood“ in the Middle Ages. Tree trunks per Dutch specification are **qualitatively outstanding trunks** with strictly standardised features, such as straightness, growth, free of knots, length and minimum diameter. The first technical application is hydraulic engineering. At least half of Amsterdam is thus standing on Dutch trunks. Whereby the profits for such a Dutch fir in the Middle Ages was equivalent to the annual income of a village school teacher.

Unfortunately, today the silver fir is mainly used as „timber“ in the form of beams and boards. In this case, it's a matter of mass before class. There are only a few sawmills and planers in the Black Forest that are still set up for special processing we require.

Our long-time timber supplier is **one of the most modern, most sustainable and most ecological sawmills in southern Germany**. The processed trunks come from a radius of approx. 50 km and still meet the ancient, high demands of Dutch wood. Highly modern sawmill technology separates the trunks optimally in terms of quality and processes them into the respective dimensions accordingly. The beams, planks, strips, slats, as well as the wedge-galvanised frames and plates are in demand all over the world. Using the „waste“ in its own heat and power plant, not only electricity but also heat is produced. A dedicated district heating network supplies not only the residential buildings but also several rehabilitation clinics!

The regional nature of our materials is only a cornerstone of our sustainable production. Not only in terms of our supplier relationships, but also in the regional promotion of our sporting and social environment, the concept of „from the region, for the region“ takes centre-stage. We take responsibility. For our environment and for our production.



Native woods:
Value added on site with nearby, regional sources and high quality.



Quality control in Germany: Growth conditions and quality are directly discussed with our suppliers.

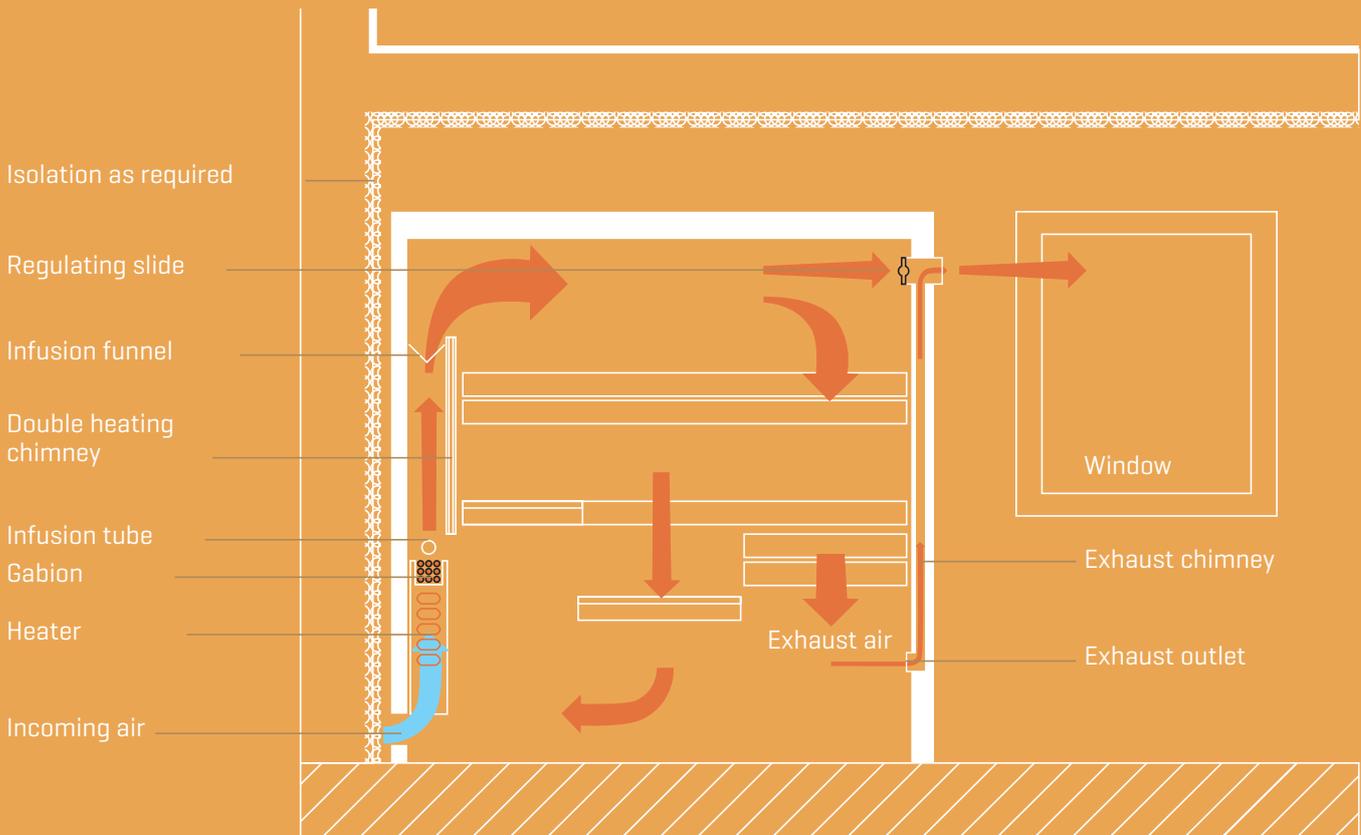


Characteristics and appearance:
The wood of the silver fir retains its colour and is absolutely resin-free. And after many years it is as beautiful as it was at the beginning.

KOERNER SAUNAS

HEAT

Ventilation scheme: Individual adaptation to the spatial conditions.



SUCCESS WITH A HEALTHY SAUNA ENVIRONMENT

An optimal sauna environment is the most important prerequisite for a pleasant sauna and thus for the dynamic, healthy effects. A more fundamental importance is the pleasant heating environment in the sauna cabin.

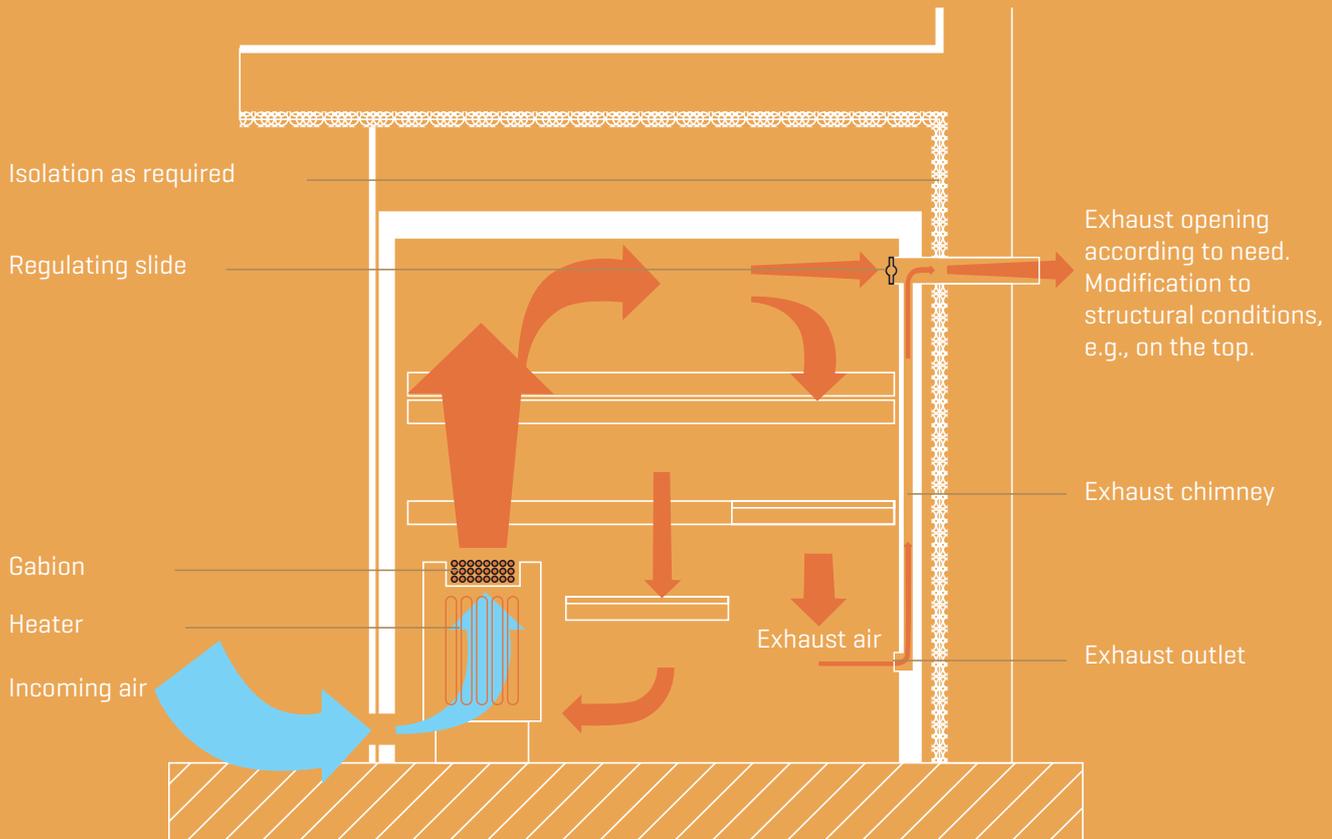
Heat must not be measured as a parameter temperature but must rather be measured **in the form of heat sensation**. For example, if the air temperature in the room is 80° C with cool, surrounding walls and ceilings, the feeling in the space mostly feels unpleasantly cool. In the case of high temperatures, the heat in the respiratory tract and on the skin will usually be perceived as „pointed“ or „burnt“. As unpleasant as „burning“ and „unsustainable“ is, a certain air temperature is felt when the temperature of the walls and ceiling is too high. This shows, on the one hand, **how important properly heated ceiling and wall surfaces of a sauna cabin are**, while on the other hand, how truly important the materials used and their dimensions are as well.

The Finns have been aware of this for a long time; **SAUNA is the Finnish term for „room of wood“**. Solid wood in the right dimension and quality provides the highest level of natural heat storage. The associated soft and **pleasant reflecting warmth** is one of the most important climatic factors in saunas, namely the radiant heat. KOERNER tailor-made saunas of the MODUS series have a minimum of **16 mm** thick solid wood trim inside the sauna, thus providing the best prerequisites for optimal radiant heat. The LAUREUS tailor-made sauna compensates with **18 mm** and the LINEUS with **22 mm** for a large degree of the severe climatic effects of large-area glazing. We try to limit or avoid using foreign surfaces like stone, multiplex and veneer plates, or limit their use as far as possible – **for the sake of sauna climatic conditions!**

KOERNER SAUNAS

CLIMATE

Ventilation scheme: Individual adaptation to the spatial conditions.





Erich Krayhanzel: „For us, experience is more than the sum of our failures. For us, it is the sum of the challenges we have successfully faced. And along with it, customer satisfaction.“

GREATEST SUCCESS WITH A NATURAL SAUNA CLIMATE: VENTILATION SYSTEM

In addition to a balanced heat effect thanks to the solid wood in the correct dimension and quality, the ample fresh, oxygen-rich supply of air is a further, elementary factor for achieving that optimal sauna feeling. In order to achieve a tolerable and pleasant climate, the spent, low oxygen air extracted from the sauna cabin must be diverted.

Thanks to a **decades-tested and proven ventilation concept**, the KOERNER concept diverts air flow in such a way that an optimal through-flow occurs throughout the cabin interior. In order to achieve a draught-free sauna climate at the appropriate temperature gradients [on the ceiling approx. 100° C – on the floor approx. 30° C] **we pay particular attention to a careful aeration**, which can easily be adapted to the respective temperature and sauna situation.

KOERNER tailor-made saunas have always had a **thermal exhaust air duct**, which can be tailored to the number of individuals. A continuous airflow designed for the respective sauna size is provided by the optimal ventilation for one to two persons. Only with more persons does the additional opening of a control slide cause a higher air circulation. This two-stage system provides **minimal energy consumption** and the possibility for the perfect adaptation to the number of people using the sauna. This creates an **optimum sauna climate** with the best results for your health.



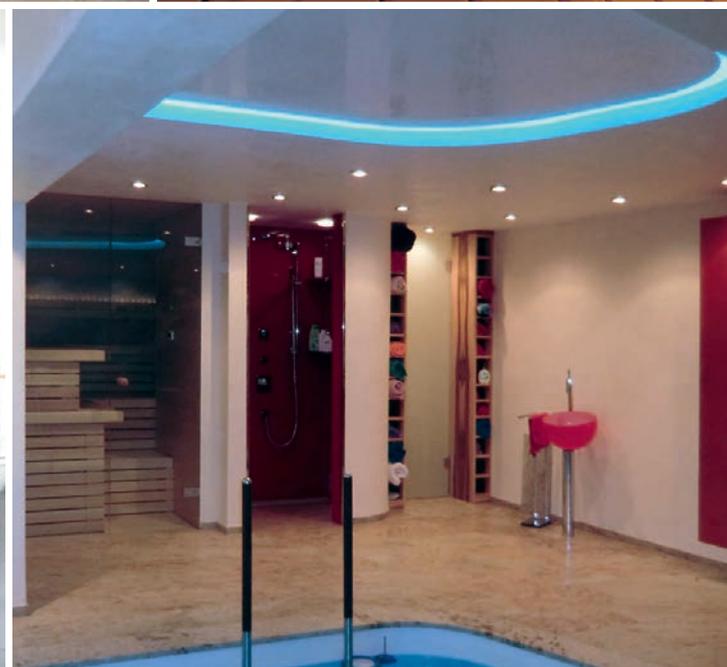


INTO THE FRESH AIR: OUTDOOR SAUNAS

Log houses and saunas in the garden combine the most modern sauna technology and the origins of the sauna itself.



Alfred Foelsch: „Using a sauna means more than just „sweating“ to us. This centuries-old purification process cleans the body as well the soul. We also combine values such as sincerity, honesty and fairness. These values therefore characterise our dealings with customers, employees and business partners.“





USING EVERY INCH: INDOOR SAUNAS

Additionally, within your home or public facilities, completely different effects and spaces can be created – completely tailored to your taste.





STATUS





STANDARD SAUNA STATUS

Our STATUS standard sauna is the sauna for beginners: quality, combined with efficient technology, finished in six standard sizes and one special model.

48 mm wall thickness for the fully insulated frame construction with inner lining made from Nordic polar fir in solid sauna profile boards in a vertical arrangement. Or, 38 mm solid construction with pile elements, on request at extra charge.

Bank setup ST from Scandinavian aspen in solid body construction, complete with backrests, veneer etc.

Full glass doors in the frame (special model with ground level glass front with frameless full-glazing).

Technical package SINGLE HEATER with oven and control for operation as a Finnish sauna. Also available with additional DOUBLE HEATER equipment.

Many additional accessories, including light, ambience, sound etc. are optionally available and ready for delivery.



MODUS



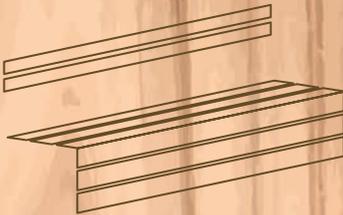
PRODUCTION

- tailor-made
- silver fir, inside + outside
- Full glass door [opt.: glass front]



BENCH SYSTEM

- Modus MD aspen



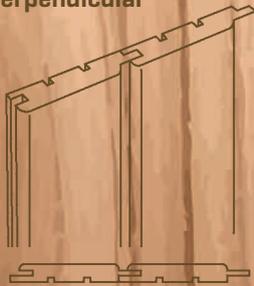
CONTROL

- AP 17



PROFILE DIRECTION

- perpendicular



HEIGHT

- 205 cm



TAILOR-MADE SAUNA KOERNER MODUS

Our MODUS tailor-made sauna is the sauna following the classical principle: Excellent quality, designed with advanced technology according to individual planning with optimal room integration.

78 mm wall thickness for the fully insulated stand construction with 16 mm thick interior panel made of regional silver fir in solid sauna profile boards in a vertical arrangement. Or 58 mm solid construction with pile elements, made of silver fir [upon request] at an additional charge.

Bench MD from Scandinavian aspen in solid body construction, complete with backrests, blinds etc.

Full glass doors in the frame or on request for an additional charge, also available with fixed glass parts or floor depth glass front with frameless full glass doors.

SINGLE HEATER technology package with oven and control for operation as a Finnish sauna produced from materials from southern Germany and joint development by and with long-time partners. Even available with additional DOUBLE HEATER and/or TRIPLE HEATER.

Many additional accessories, including light, ambience, sound, exterior cladding etc. available.



LAUREUS



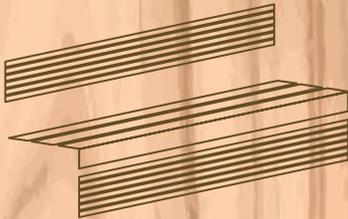
PRODUCTION

- tailor-made
- inside silver fir chamfer
- outside plasterboard*
- floor depth glass front



BENCH SYSTEM

- Laureus LS aspen



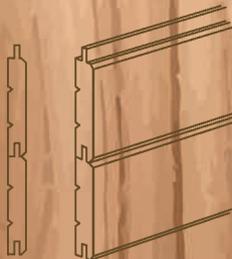
CONTROL

- Glass panel



PROFILE DIRECTION

- horizontal



HEIGHT

- 215 cm



TAILOR-MADE SAUNA KOERNER LAUREUS

Our tailor-made LAUREUS is the sauna for installation in residential areas: *optimal spatial integration through special external cladding, which is formed by plastering, wallpapering or tiling the space environment as needed individually. Thanks to floor-depth glazing, there is a seamless transition from the space in the sauna and a special spacious feeling in the sauna itself. The horizontal wall panelling even creates a particular optical range in the space, even for smaller layouts.

80 mm wall thickness for the fully insulated stand construction with 18 mm strong inner panel made of regional silver fir in solid fibre boards in horizontal installation. Or 58 mm solid construction with plank elements made of silver fir on request at extra charge.

Bench system LS from Scandinavian aspen in solid body construction, complete with filigree backrests, blinds etc.

Floor depth glass front with frameless glass door.

SINGLE HEATER technology package with oven and control for operation as a Finnish Sauna produced from materials from southern Germany and joint development by and with long-time partners. Also available with additional DOUBLE HEATER DOUBLE HEATER and/or TRIPLE HEATER available.

Many additional accessories, including light, ambience, sound, exterior cladding such as coloured glass, etc.



LINEUS



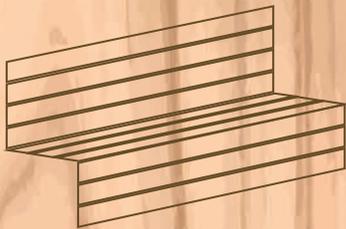
PRODUCTION

- tailor-made
- Inside silver fir lamella
- outside plasterboard*
- floor depth glass front



BENCH SYSTEM

- Lineus LN silver fir



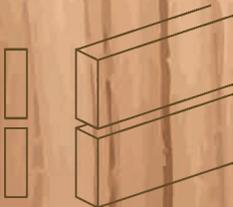
CONTROL

- Glass panel with interior display



PROFILE DIRECTION

- horizontal



HEIGHT

- 220 cm



TAILOR-MADE SAUNA KOERNER LINEUS

Our tailor-made LINEUS sauna was designed by designer Jürgen Bader as a sauna designed for purists: individual conception under consideration of a uniform design approach, with integral use of the highest quality wood lamellae from silver fir, constructed per centuries of Dutch wood-quality characteristics.

*Best room integration through special outer covering, which can be adapted by plastering, wallpapering Or tiling the surrounding environment . Floor depth glazing creates a more seamless transition from room to sauna and a special sense of space in the sauna itself. The sophisticated design with black background creates an unusual three-dimensionality of the walls, the ceiling and the lounger. The wall panelling even creates a particular optical range in the space, even for smaller layouts.

84 mm wall thickness for the fully insulated stand construction with 22 mm strong inner lining with wood lamellae from a regional silver fir horizontal installation on black background.

Bench system also with 22 mm strong wood lamellae from regional silver fir in horizontal installation on black background, as well the backrests, blinds etc.

Floor depth glass front with frameless glass door.

SINGLE HEATER technology package with oven and control for operation as a Finnish sauna produced from materials from southern Germany and joint development by and with long-time partners. Even available with additional DOUBLE HEATER and/or TRIPLE HEATER.

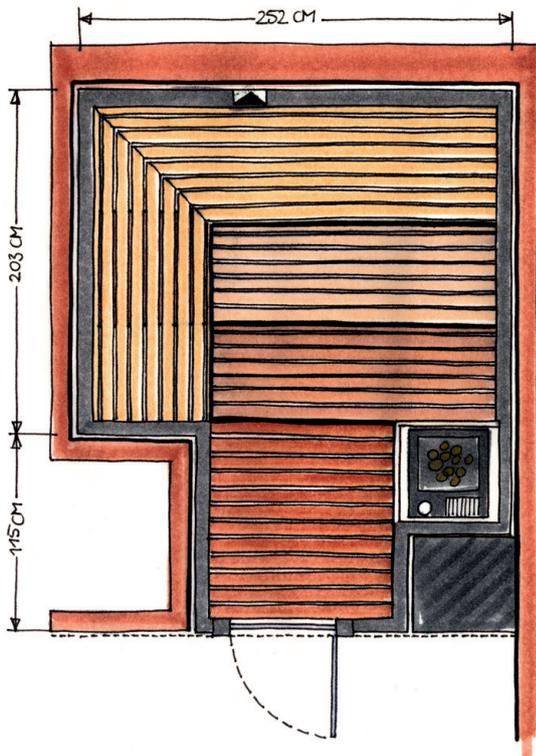
Many additional accessories, including light, ambience, sound, exterior cladding such as coloured glass, etc.



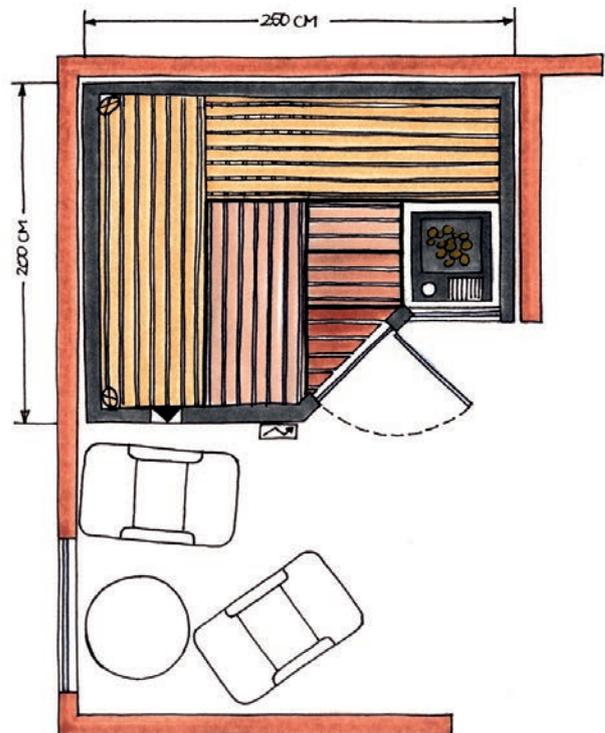
Michael Schatz: „For us, production is a very ancient art, first and foremost a matter of tradecraft. We want to create values with human hands. In doing so, our focus is not exclusively on profit, but rather on the satisfaction of customers, employees and business partners.“

KOERNER SAUNAS

INSTALLATION EXAMPLES



Sauna in the wellness area of a hotel

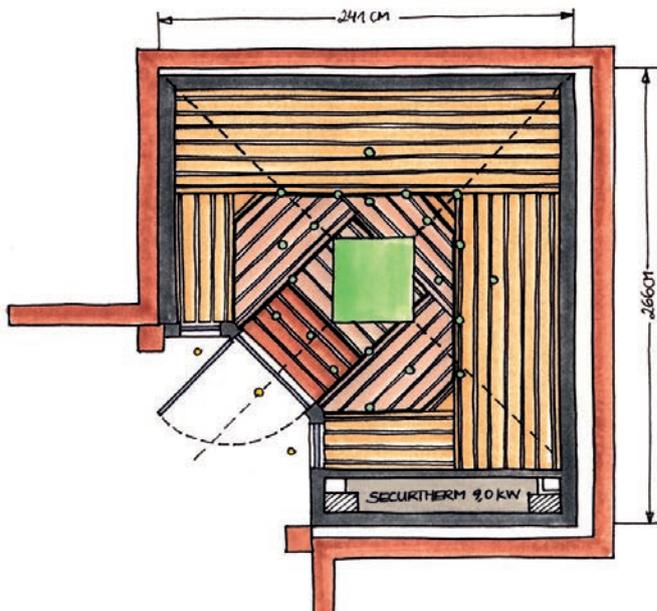


Sauna in the basement of a holiday house

WE MAKE A SAUNA A REALITY JUST AS YOU WANT IT

KOERNER tailor-made saunas are adapted to the customer's requirements for your personal ideas and spatial situations:

- Anordnungen der Türe und Liegen nach Ihren Wünschen
- Arrangements of the door and benches according to your wishes
- Doorstop DIN right or DIN left
- Exhaust air element, exhaust air openings, additional windows with insulating glazing and inspection flaps according to your constructional requirements
- Lighting strips indirectly, according to special offer
- Cabin adjustment to roof slopes, room corners, pipelines and slanted walls
- Integration of room windows
- Special exterior claddings (different types of wood, colours, plastered surfaces, natural stone and tiles)
- Glass fronts, also worked over corners
- Inspection openings
- Subject-specific design of the entire system
- Individual offer for your personal KOERNER SAUNA



Sauna in the wellness area of a single family home



Small sauna in the bathroom in a semi-detached house

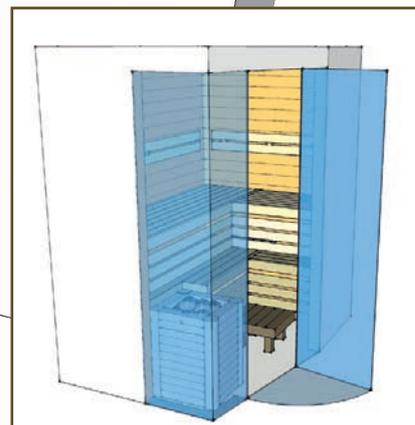
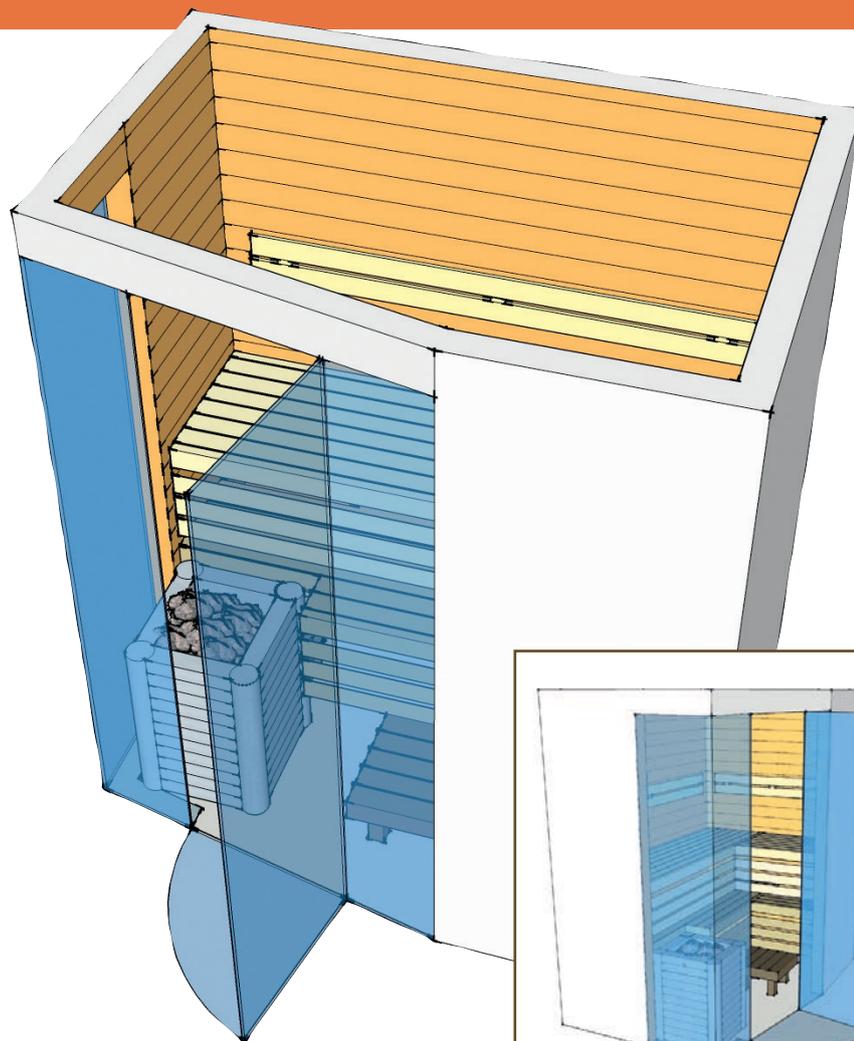
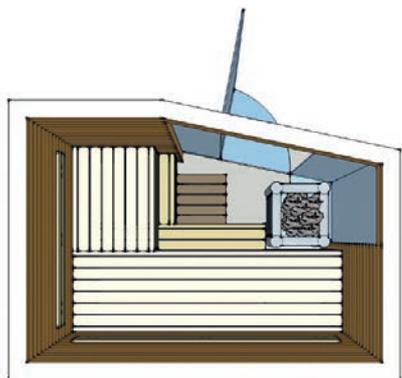
In the case of built-in systems, the wall penetration for the door is achieved at a minimum 85 cm finished dimensions, at a height of at least 195 cm. Distance from walls approx. 3-5 cm, from the ceiling approx. 10-15 cm. The floor should be tiled as much as possible or painted with a smooth cement colour and be horizontal. We provide detailed drawings as required. The electrical connection is provided by the customer. A supply cable with 5 x 2.5 qmm NYM is provided above the cabin and remains hanging there approx. 3-4 m long. Fuse protection is 3x16 A for sauna heaters up to max. 9 kW power rating. The local regulations of the electric company as well as all corresponding VDE regulations are to be observed. If the switchgear is installed separately additional cable guides are required on our side in the plans.

KOERNER SAUNAS

VISUALISATION

LAUREUS

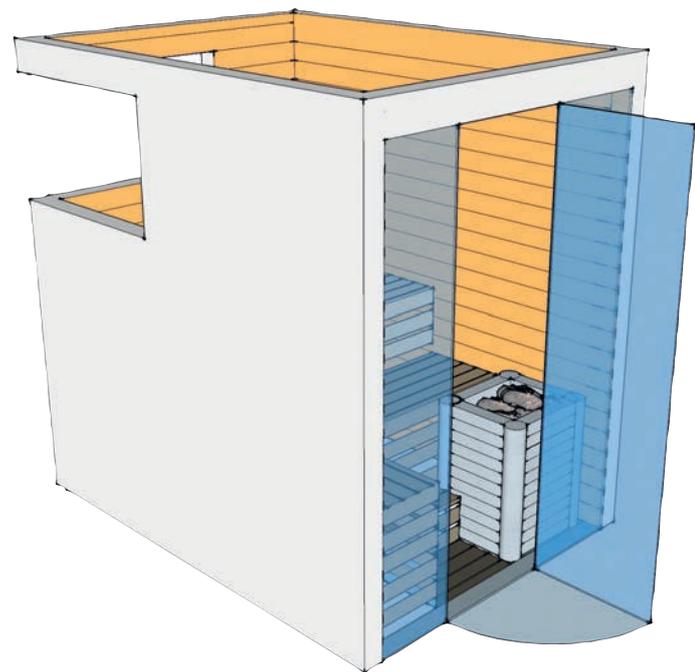
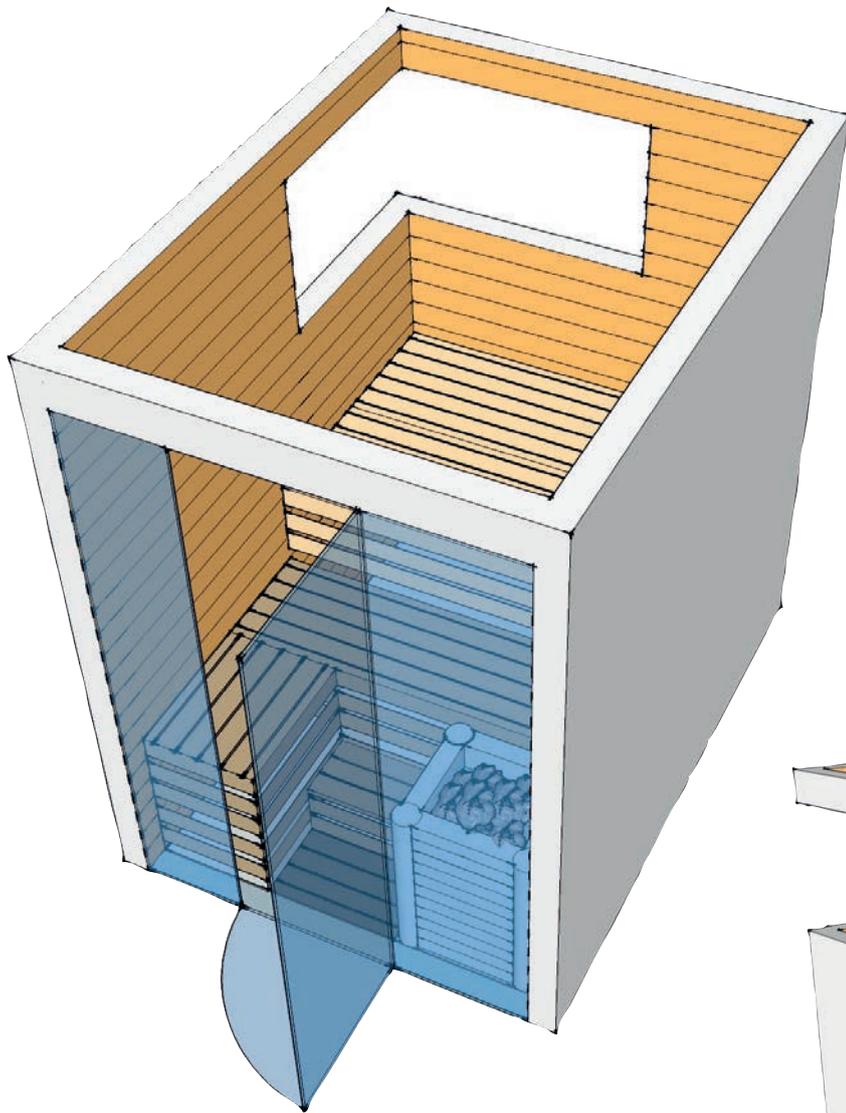
A customised sauna designed according to interior architect planning, in the wellness bath of a completely renovated and modernised villa. The oblique glass front takes the existing slope of the shower situated opposite.



PLANNED IN DETAIL

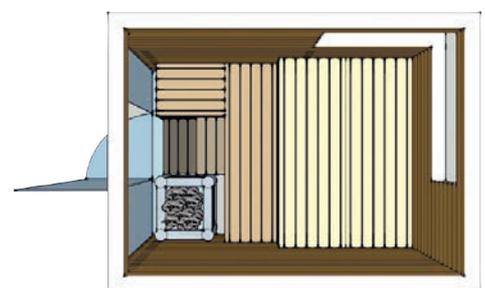
With the aid of three-dimensional views, we can render our saunas graphically and visually for you – long before the first board is sawn. Only in this way can specific and complex installation situations be easily presented in a more imaginable way. In the process, the planning and execution of your tailor-made KOERNER sauna becomes almost tangible.

Upon request, our customers not only can receive layout plans and two-dimensional sketches, but also a short video, in which they can see their future sauna on the screen from all sides.



LAUREUS

Individual, customised sauna installation in the bathroom of a new building with integration of an outer window.



KOERNER SAUNAS

CONTROLS



We have been developing KOERNER tailor-made sauna controls for more than 20 years and in second generation with a business partner and manufacturer from the bathroom industry. As a result, the controls are optimally adapted to our tailor-made saunas and in the process achieve top results when it comes to effective energy management and low power consumption, as well as the shortest heating times. Particularly noteworthy is the extremely steady sauna climate: the very slight fluctuating sauna temperature is considered especially pleasant.

Your safety is important to us!

All KOERNER sauna controls are equipped with:

- Two or three sensor comfort measurement systems
- Temperature setting up to max. 115° C
- Safety shutdown by temperature limiter
- Safety stop for sensor defect
- Power-on timer
- Operating time limiter

As thoughtful and practical as the control technology proves to be, the operation is equally simple easy to understand. Each operating step is performed via display or light-emitting diodes.



Control AP 17

- Power ON/OFF Switch
- Time preselection up to 12 hours
- Automatic switch-off adjustable up to 4 h
- Light on/off button
- Button dry sauna operation
- Button steam sauna operation
- Dry sauna operation: stepless, electronic temperature control 70 – 110° C
- steam sauna operation: stepless, electronic temperature control 30 – 60° C stepless, electronic steam regulation 30 – 60%



Control with glass panel

- Power ON/OFF Switch
- State-of-the-art microprocessor technology
- Individual and standard programs for user-friendly operation
- 2-line display
- Exact electronic control of temperature and relative humidity via comfort sensor measuring system
- Optional: colour light control, aroma control, sound/colour combination
- Analogue time delay up to 12 h
- Automatic switch-off adjustable up to 4 h
- Light on/off button Automatic
- Flush-mounted control panel (glass panel)



iController [optional]

KOERNER Sauna goes online: With our proven iController set you can easily control and monitor your sauna via a **standard browser from your smartphone, tablet or computer.**

A connection to the house control system (building management) can also be used with a corresponding option board . This is achieved by means of potential-free inputs and outputs connecting messages and commands.



Indoor display [optional]

For temperature, humidity and time – also with operating buttons, on request.

KOERNER SAUNAS

HEATERS

The sauna heater is not called „the heart of the sauna“ without reason.

Especially when it comes to heaters used in KOERNER tailor-made saunas, we have been using tried and true heaters for decades. Our Franconian heater manufacturer has been supplying us with quality „Made in Southern Germany“ for over 35 years. Together, we offer up to a ten-year guarantee on the basis of this quality. The standard sauna heater is a wall-mounted model that can be mounted in a very space-saving individual. This is especially a real benefit when it comes to the common small saunas used today.

For the STYLUS, TOWER and NIMBUS heaters, we take advantage of tested Finnish know-how and the special Scandinavian design. Because these ovens very often are „standing behind glass“, they offer a welcome additional heat-storage capability with stone quantities of 60 up to 120 kg. This makes it possible to compensate for the hard climatic effects of the glass surfaces to a great extent.

SINGLE HEATER / DOUBLE HEATER



KOERNER wall heater
STANDARD

The ideal sauna heater, also for smaller cabin sizes:

- Space-saving installation with wall mounting
- Directly heated gabion for up to 15 kg infusion blocks
- Solid construction and high quality materials

The standard heaters are made in SINGLE HEATER as well as in DOUBLE HEATER versions with water evaporator, herbal bowl and aroma cups.



KOERNER standing heater
STYLUS

Standing heater clear monolithic design:

- Straight, black optics
- Deep, directly heated gabion for up to 60 kg infusion stones
- On request, also with wooden railing
- Infusion stones from original

Finnish olivindiabas STYLUS heaters are manufactured in SINGLE HEATER as well as in DOUBLE HEATER versions with water evaporator, herbal bowl and aroma cups.



KOERNER standing heater
TOWER

„Only stones heater“ in open metal construction:

- low space requirement
- up to 80 kg of infusion stones, heated directly through internal heating elements
- Sturdy, rectilinear metal lattice construction
- Various infusion variations possible
- Infusion stones from original Finnish olivindiabas

The TOWER heater is made exclusively in the SINGLE HEATER version manufactured for Finnish sauna operation.



KOERNER standing heater
NIMBUS

Unmistakable optics thanks to the panelling made from original Finnish soapstone:

- Deep, directly heated gabion for up to 70 kg infusion stones
- Solid soapstone cover with 60-80 kg for intensive radiant heat
- Various infusion variations possible
- Infusion stones from original Finnish olivindiabas

NIMBUS heaters are manufactured in SINGLE HEATER as well as in DOUBLE HEATER versions with water evaporator, herbal bowl and aroma cups.



Marvin Foelsch: „For us, the profession is more than an occupation or a qualification. For us, the vocation is at the heart of it all. We are sauna makers out of passion – and that in the third generation.“

KOERNER SAUNA

TECHNOLOGY PACKAGES

All the KOERNER tailor-made saunas are, of course, obviously equipped with a heater for use as a Finnish sauna or as a dry sauna – and thus, a SINGLE HEATER.

With the exception of the STATUS standard saunas, all our tailor-made saunas, meaning MODUS, LAUREUS and LINEUS, are also available as both DOUBLE AND TRIPLE HEATER saunas.

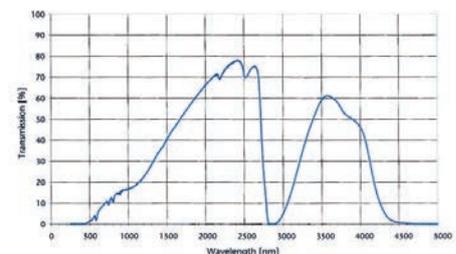
The technology packages not only include the respective additional „heater“ in the interior of the cabin, but of course also the necessary control technology and a coherent operating concept in the control.

Special emphasis is placed on **simple and intuitive operation** and selection of the individual sauna types. Whereby in so doing, both the health aspect as well as your safety have top priority for us. All used components comply with the valid regulations of the trade associations and are products of German manufacture.



TRIPLE HEATER

Expand your KOERNER tailor-made sauna with soothing infrared heat using state-of-the-art IR-Vitae wall and ceiling radiators to provide a radiant heat bath. Enjoy this benefit for your muscles and joints!





SINGLE HEATER

FINNISH SAUNA

The basic setup includes the model series CAMPUS, CUBUS, STATUS, MODE and LAUREUS with a SINGLE HEATER technical package for Finnish sauna operation as a so-called „dry sauna“.

The SINGLE HEATER includes:

- Powerful sauna heater in stainless steel as a space-saving wall model complete with sauna infusion stones
- SINGLE HEATER sauna control with stepless, electronic temperature control of approx. 40 – 110° C with pre-selection time and
- Heating time limitation as well as safety-temperature limiter

This SINGLE HEATER technology package varies in terms of quality in the individual model series. For example, in our MODUS, LAUREUS and LINEUS saunas, we exclusively use regional products from selected southern German manufacturers.



DOUBLE HEATER

FINNISH SAUNA
SOFT STEAM

In the STATUS, MODE and LAUREUS series, the SINGLE HEATER technology package can be upgraded to the DOUBLE HEATER version. Thus, the KOERNER sauna is also available as a soft steam sauna, inhalation bath, aroma bath or low temperature sauna with temperatures of approx. 20 – 60° C and an additional automatic humidification up to 60% rel. humidity [depending on temperature]. The Finnish dry sauna remains available, unrestricted.

DOUBLE HEATER also includes:

- Powerful evaporator in stainless steel with herb bowl and automatic boil-dry protection
- DOUBLE HEATER sauna control for Finnish sauna and soft steam-operation
- Activation of the evaporator
- Thermal disinfection after end of operation

This DOUBLE HEATER technology package varies in terms of quality in the individual model series. For example, our MODUS, LAUREUS and LINEUS saunas are equipped with a high-quality three-sensor measuring system with two independent temperature sensors and a special real humidity sensor.



TRIPLE HEATER

FINNISH SAUNA
SOFT STEAM
INFRARED VITAE

This makes it possible to use the KOERNER sauna for IR heat treatment as version. The IR-VITAE full-spectrum emitter used by us corresponds to the natural spectrum of the sun and are reduced for use in saunas with eye and skin-friendly IR-A. Both the dry Finnish sauna as well as, if chosen, the soft steam sauna can be used thereby, unrestricted.

TRIPLE HEATER also includes:

- Infrared VITAE seating with light emitter in the cabin wall
- Infrared VITAE lounge with light emitter in the ceiling of the cabin
- TRIPLE HEATER sauna control for Finnish sauna, or if nec. soft steam operation and additional IR heat sauna function for deep heat treatment with „warm-up“ function, i.e. the sauna heater provides pleasant, „foot warming“ climate in the cabin

The TRIPLE HEATER technology package containing VITAE light emitters are so-called full-spectrum emitters according to the latest technical knowledge with a sun-like ray spectrum and have a white special filter disc made of SCHOTTGlas for reduction of unwanted IR-A radiation.



KOERNER SAUNAS

WELLNESS

Bring colour into play: the colour light stimulation acts on the vegetative nervous system and the psyche. An additional effect for your optimum wellbeing in the sauna.

RED stimulates and affects blood circulation, and activates and invigorates spirits.

YELLOW is the colour of the sun, warm, comfortable, relaxing.

GREEN has a calming effect, providing self-assurance and strength.

BLUE is for meditation and reflection, lowers the blood pressure and inhibits inflammatory processes, soothing and relaxing.

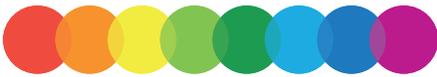


Erich Krayhanel: „For us, the material is more than an item in the balance sheet. We're not looking for the lowest common denominator when it comes to material management and price, but pay particular attention to sustainability and the environment. Our goal is achieving an efficient, effective sauna.“



SIRIUS coloured light

In addition to white cabin light, there are eight more stimulation colours. Use a simple hand movement to select your colour programme or your favourite colour.



Starlit sky

Colour light starlit sky with 52-piece fibre optic cable made of high quality fibreglass. Illumination in red, yellow, green and blue via separate lightbox with controllable colour wheel. The energy-efficient light guide and the harmonious arrangement of the points of light improve and enhance the lighting experience. The colour setting, the mix and the duration of colour is controlled by a microcontroller device.



Sound package

Be inspired by delightful sounds. The sound package will envelop your sauna in an aural feast for the ears. Two special, moisture and temperature resistant hi-fi speaker boxes of 60 watts, each with specially dampened wooden casings are in tune with the sound volume your sauna. The control can be controlled by any standard music player. The boxes are located underneath the bench.



Audio Package

Complete audio system for digital music in mp3 format on memory card, USB stick as well as radio. Complete with loudspeaker.



Indirect lighting / LED lighting

Concealed lighting in the heating shaft of the SECURTHERM heating system. Sauna effect lighting with special heat-insensitive LEDs, incorporated in the backrests in the walls above the uppermost bed, providing discreet, glare-free lighting.



Window

We will be more than happy to provide additional light in your sauna. Fixed glass sections in the sauna wall or recesses of the existing space or skylights create beautiful views, both inwardly and outwardly.



REFERENCES



IN 12 FEDERAL STATES

Selection of supplied KOERNER large sauna facilities.

Baths and Saunas:

Thermen Bussloo, NL Voorst www.thermenbussloo.nl	Augustinum Meersburg www.augustinum.de/meersburg
Driburg Therme, Bad Driburg www.driburg-therme.de	Fachklinik Waren [Müritz] www.fachklinik-waren.de
Sibyllenbad, Neualbenreuth www.sibyllenbad.de	Mutter + Kind Kurheim Uphusum, Bordelum www.ak-familienhilfe.de
RappSoDie, Bad Rappenu www.rappsodie.info	Mutter + Kind Kurheim Schuppenhörnle, Feldberg www.ak-familienhilfe.de
Stadionbad Ludwigsburg www.stuttgart-tourist.de/a-stadionbad	Klinik am Tharandter Wald, Niederschöna www.reha-sachsen.de
zfp-Klinik, Waldshut www.zfp-start.de	Mineralbad LEUZE, Stuttgart www.stuttgart.de/baeder
Thermalbad Bad Rodach www.bad-rodach.de	Hallenbad, Balingen www.sauna-balingen.de
AquaForum, I Latsch www.aquaforum.it	Hallenbad, Fellbach www.bp-fellbach.de
Georg-Miesgang-Hallenbad, Burghausen www.baeder-burghausen.de	Achalmbad, Reutlingen www.stadtwerke-reutlingen.de
Hallenbad Weingarten www.weingarten-online.de	Haus am Hennenstein, Trochtelfingen www.bw-trochtelfingen.de
Ruhepuls Ostfildern www.ruhepuls-sauna.de	Seniorenresidenz, Ratshausen www.senioren-residenz-plettenberg.de
Aqua Balance, Leimen www.aqua-balance.de	Haus Lämmerbuckel Daimler Bildungszentrum www.debeos.de
Kuurhotel FONTANA, NL Nieuweschans www.fontanianieuweschans.nl	Chalet am See, Hopfen a. S.
badkap, Albstadt www.badkap.de	Schwaben Quellen, Stuttgart www.schwabenquellen.de
Thermen La Mer, NL Almere www.thermenlamer.nl	
Elseclub, RU Moskau www.krost-realty.ru	

AND ABOVE ALL: More than 10,000 satisfied private customers – mainly in Baden-Württemberg – whose identity we naturally will not reveal, for reasons of data protection, of course.



Hirschen Horn
HOTEL · GASTHAUS



REFERENCES



DRIBURG THERME

...wo der Mensch sich wohlfühlt...



IN 12 FEDERAL STATES

Selection of supplied KOERNER large sauna facilities.

Fitness:

Groz-Beckert KG, Albstadt
www.vitalzentrum-malesfelsen.de

Easy Fit, Villingen
www.easyfit-villingen.de

Sportprinz I + II, Freiburg

Sportprinz, Karlsruhe
www.sportprinz-fitness.de

Injoy, Balingen
www.injoy-balingen.de

Fitness World, Albstadt
www.fitnessworld-albstadt.de

F1 Fitness + Gesundheit, Reutlingen
www.f1-fitnessundgesundheit.de

Fitness Forum, Eislingen/F.
www.fitness-forum-eislingen.de

Balance Fitness Club, Radolfzell
www.balance-fit.de

bestform Fitness Studio, Albstadt
www.bestform-albstadt.com

LACONIA, Haigerloch
www.laconia.de

Squash & Fitness Center, Horb a. N.
www.squash-fitness.com

Sportpark, Freiburg
www.sportpark-freiburg.de

Sportpark, Hugstetten
www.sportpark-hugstetten.de

Gymnasion, Rastatt
www.gymnasion.de

Sportstudio N20, Nürtingen
www.sportstudio-n20.de

Vitasports, Aalen
www.vitasports.net

Olympic-Fitness, Pfullingen
www.olympic-fitness.de

Le Studio Fitness, Puchheim
www.le-studio.de

Cruise ships:

Crystal Harmony
www.crystalcruises.com

Star Princess
www.princesscruises.de

Coral Princess
www.princesscruises.de

Diamond Princess
www.princesscruises.de

Sapphire Princess
www.princesscruises.de

Caribbean Princess
www.princesscruises.de

Hotels:

Hilton Garden Inn Stuttgart NeckarPark
www.hilton.com

Wyboston Lake Hotels, GB
www.wybostonlakes.co.uk

Hotel Hirschen, Horn/Bodensee
www.hotelhirschen-bodensee.de

Kaiserhof, Bad Liebenstein
www.kurhotel-kaiserhof.de

Seehotel Wiesler, Titisee
www.seehotel-wiesler.de

Sporthotel Stock, A-Zillertal
www.sporthotel-stock.at

Beau Rivage, CH-Interlaken
www.lindner.de

Wyndham Boston Andover MA/USA
www.wyndham.com

Sporthotel Marietta, A-Obertauern
www.marietta.at

Gästehaus Brücklmeier, A-Gargellen
www.bruecklmeier.org

Alpenhaus Montiel, A-St. Gallenkirch
www.alpenhaus-montiel.at

Hotel Schwedi, Langenargen
www.hotel-schwedi.de

Familien-Kurheim, A-Gurtis

Sporthotel Champéry, CH-Vall d'Illicz

Miscellaneous:

FSV Frankfurt, Lizenzspielerbereich
www.fsv-frankfurt.de

VfB Stuttgart, Lizenzspielerbereich
www.vfb-stuttgart.de

VfR Aalen, Lizenzspielerbereich
www.vfr-aalen.de

AND ABOVE ALL: More than 10,000 satisfied private customers – mainly in Baden-Württemberg – whose identity we naturally will not reveal, for reasons of data protection, of course.

www.die-koerner-sauna.de NATÜRLICH GESUND



SHOWROOMS

FOR EXPLORING & SELECTION

Visit our saunas In one of our showrooms!

Please inquire for prior appointment on: +49 (0)7431-9714864

KOERNER Saunaforum & Outlet on more than 400 m² In Albstadt

KOERNER at „Wohnwerk Esslingen“ in Esslingen

KOERNER at the BIZZZ in Gutach



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CONSULTING
PLANNING
PRODUCTION
DELIVERY
ASSEMBLY
CUSTOMER SERVICE
WARRANTY SERVICE

FROM A SINGLE
SOURCE

KOERNER FOR YOU: 11 GOOD REASONS WE'VE EARNED YOUR TRUST

1. Planning

We plan your very own KOERNER tailor-made sauna exactly according to your wishes, needs and spatial conditions, backed up with the know-how of three generations.

2. Specialisation

We focus on what we do best: competent solutions for your desire to have your own sauna. You benefit from this specialisation, because specialists do more!

3. Dependability

Our in-house production ensures we offer flexibility, ensure reliability and meet deadlines. A dedicated assembly team ensures a dependable process using local knowledge on-site, with the customer. We fulfil your needs with our overall performance.

4. Responsibility

Our intensive collaboration with property developers, architects and planners spares you from unnecessary logistical headaches. We take responsibility for the entire process.

5. Experience

Almost 70 years of successful experience in the fields of saunas and wellness ensure you planning security.

6. Exhibitions/Trade Fairs

We always have „very well-preserved [sample] saunas“ from fairs and exhibitions at favourable conditions in stock.

7. Consultancy competence

Employees with years of experience, also with regard to saunas and the positive health effects thereof, offer a high-level of consultancy expertise according to the latest state of the art.

9. Trust

We will provide you with a long-term, experienced contact. This builds trust .

10. Regionality

Regional proximity, wide branch network with offices close to Stuttgart, a SAUNA-FORUM of over 400 m² in Albstadt. We provide you expertise, right around the corner.

11. Future security

A clear strategic orientation, clear follow-up and clear positioning through defined objectives and clear price policy – our future sustainability is your future security.



SAUNAFORUM & OUTLET

